

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE  
DECLARATION AND POWER OF ATTORNEY

Mail Stop: Patent Application  
Commissioner For Patents  
P.O. Box 1450  
Alexandria, VA. 22313-1450

As a below named inventor, I hereby declare that:  
I believe I am the

original, first and sole inventor; or

an original, first and joint inventor along with the other inventors listed below, of the subject matter which is claimed and for which a patent is sought on the invention entitled:

"FOAMABLE INTERPOLYMER RESIN PARTICLES CONTAINING LIMONENE AS A BLOWING AID"

the specification of which

is attached hereto;

was filed on \_\_\_\_\_ as Application  
No. \_\_\_\_\_ and was amended  
through \_\_\_\_\_ (if applicable).

was filed as PCT International Application No. \_\_\_\_\_ and was amended  
under PCT Article 19 on \_\_\_\_\_ (if Applicable).

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended as indicated above.

I acknowledge the duty to disclose to the United States Patent and Trademark Office all information known to me to be material to patentability of this application in accordance with Title 37, Code of Federal Regulations, §1.56.

Foreign Priority

I hereby claim foreign priority benefits under Title 35, United States Code, §119 of any foreign application(s) for patent or inventor's certificate listed below and have also identified below any foreign application for patent or inventor's certificate for the same invention having a filing date before that of the application on which priority is claimed:

Prior Foreign Application(s)				Priority Claimed	
Country	Number	Date Filed	Attorney Docket	<input type="checkbox"/>	<input checked="" type="checkbox"/>
				Yes	No

**Prior United States Filing**

I hereby claim the benefit under Title 35, United States Code, §120 of any United States application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application(s) in the manner provided by the first paragraph of Title 35, United States Code, §112, I acknowledge the duty to disclose to the United States Patent and Trademark Office all information known to me to be material to patentability of this application as defined in Title 37, Code of Federal Regulations, §1.56 which became available between the filing date(s) of the prior application(s) and the national or PCT international filing date of this application:

<u>60/442,761</u>	<u>January 27, 2003</u>	<u>9256</u>	<u>Active</u>
<u>Appl. Ser. No.</u>	<u>Filing Date</u>	<u>Attorney Docket</u>	<u>Status</u>
<u>Appl. Ser. No.</u>	<u>Filing Date</u>	<u>Attorney Docket</u>	<u>Status</u>

**And I hereby appoint**

Suzanne Kikel  
Reg. No. 28,230

respectively and individually, as my attorneys or agents with full power of substitution and revocation, to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith. Please address all communications to:

**Suzanne Kikel  
Sr. Patent Agent  
NOVA Chemicals Inc.  
400 Frankfort Road  
Monaca, PA. 15061  
U.S.A.**

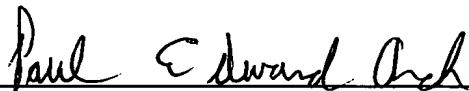
**Tel. No. (724) 770-4339  
Fax No. (724) 770-5601**

I hereby declare further that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issuing thereon.

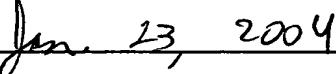
Full Name Of

Joint Inventor: Paul Edward Arch

Inventor's  
Signature



Date

  
Jan. 23, 2004

Residence

1104 Harrow Hill CourtCoraopolis, PA 15108

Citizenship

U.S.A.US

Post Office

Address

(if different  
from above)

---

---

---

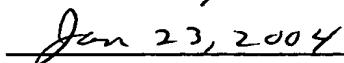
Full Name Of

Joint Inventor Edwin H. Niemann

Inventor's  
Signature



Date

  
Jan 23, 2004

Residence

603 Westview Dr.Beaver, PA. 15009U.S.A.

Citizenship

U.S.

Post Office

Address

---

(if different  
from above)

---